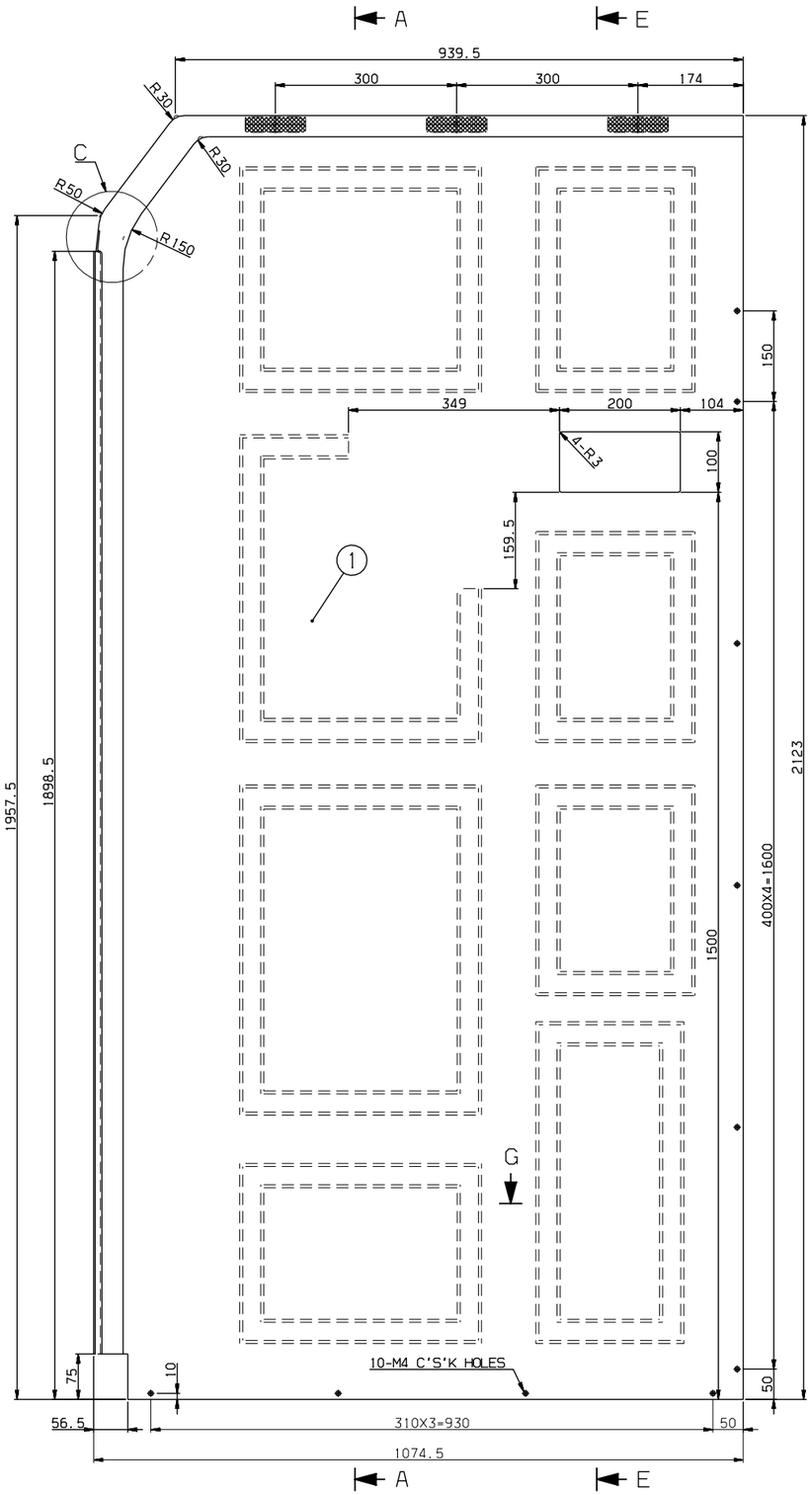
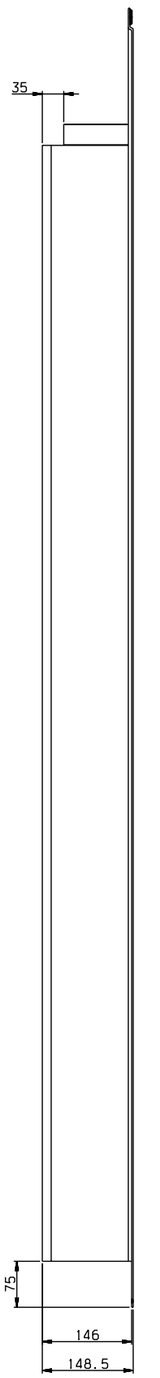
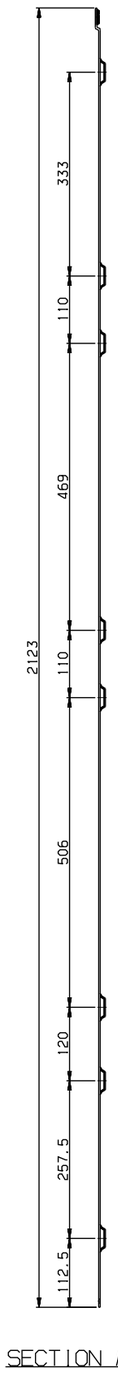
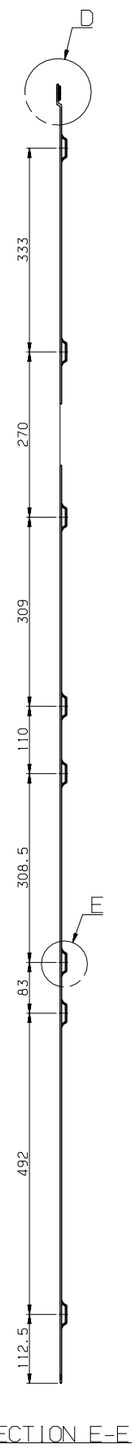
SPECIFICATION APPLIED

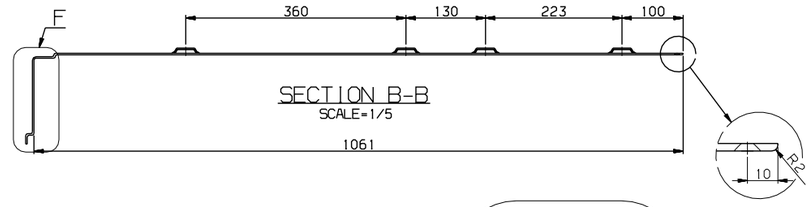




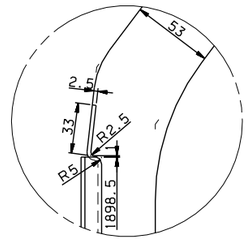


SECTION A-A SECTION E-E

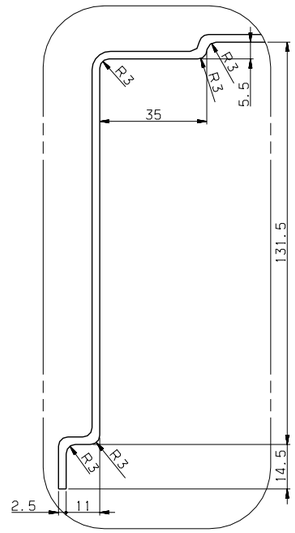




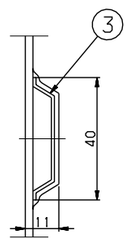
SECTION B-B
SCALE=1/5



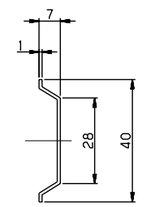
DETAIL C
SCALE=1/1



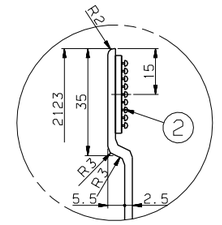
DETAIL F
SCALE=1/1



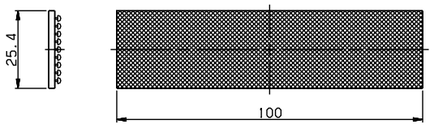
DETAIL E
SCALE=1/1



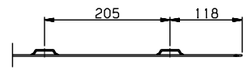
DETAIL #3
SCALE=1/1



DETAIL D
SCALE=1/1



DETAIL #2
SCALE=1/1



SECTION G-G
SCALE=1/5

NOTE
1. THIS PART SHALL BE MASS-PRODUCED AFTER SAMPLE'S APPROVAL.
2. PART 2 SHALL BE SEALED ON THE PART 1. AFTER INSTALLATION.

품번 NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
3	RFP50009AN0-003 STIFFENER	A1050P	1 SET		T1
2	RFP50009AN0-002 DUAL_LOCK,FASTENER	ASSY	3		3M SJ-3551,L-100(DUAL TAPE)
1	RFP50009AN0-001 PANEL	FRP ~~ASSY~~	1		T2.5

승인 APP	검도 CHK	설계 DGN	제도 DRG
H.G.RYU 2008.10.15	H.S.KIM 2008.10.15	Y.D.KIM 2008.10.10	S.H.SONG 2008.10.10

재질 MAT'L
중량중 G.W
일반공차 MC | VO | CT: B | B | B
SIZE A1

TITLE: PARTITION,PANEL,TYPE B

도면 번호 DRG. NO: RFP50009AN0 MS | Ver. 00 | Rev. -B
SCALE 1/5 | SHEET 1 of 1

참고번호 REF. NO. FPP09721

3D5101 | RFP- | 난-PRJT | 참리본솜 | CATIA

기호 MARK	일자 DATE	내용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
BX1	2009.07.15	CHANGED MATERIAL.	3D510-U081	Y.D.KIM	H.S.KIM	H.G.RYU
AX6	2009.01.13	ADDED NO 3,SECTION G-G	3D510-U033	Y.D.KIM	H.S.KIM	H.G.RYU

일반공차 GENERAL TOLERANCE						
주조 CASTING	~ 40	2	4			
	~ 30	2	3			
	~ 10	1	1.5			
절삭 MACHINING	< 3	0.5	1			
	~3150	-	7			
	~1600	4	5			
	~ 800	3	4			
	~ 400	2	3			
	~ 200	1.5	2			
	~ 100	1	1.5			

등급 GRADE	A	B
주조, 무절삭 CASTING (±)		
~20M	8	14
~15M	7	12
~12M	6	10
~8M	5	8
~4M	4	6
~2M	3	4
~1M	2	3
~315	1	2
~120	1	2
~30	1	1

등급 GRADE	A	B	C
몰딩 MOLDING (±)			
~20M	-	6.0	8.0
~15M	-	5.0	7.0
~12M	-	4.0	6.0
~8M	-	3.0	5.0
~4M	0.8	2.0	4.0
~2M	0.5	1.2	3.0
~1M	0.3	0.8	2.0
~315	0.2	0.5	1.2
~120	0.15	0.3	0.8
~30	0.1	0.2	0.5
3~6	0.05	0.1	0.2

등급 GRADE	A	B	C
기계 가공품 MACHINING (±)			
일반공차 GENERAL TOLERANCE			

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